Settings For 1.8" Baltic Birch Plywood

Materials Database Settings:

1. Select
   - 'Natural'
   - then 'Wood'
   - then 'Birch'
2. Set 'Material Thickness' to 0.125"
3. Select 'Apply'
4. Click the 'Manual Control Tab

Tweaking Speed Using Manual Controls:

1. Click the 'Manual Control Tab
2. Click on the 'Red' settings
3. Click on the 'Speed'
4. Key in 3.7
5. Click 'Set'
6. Click 'OK"