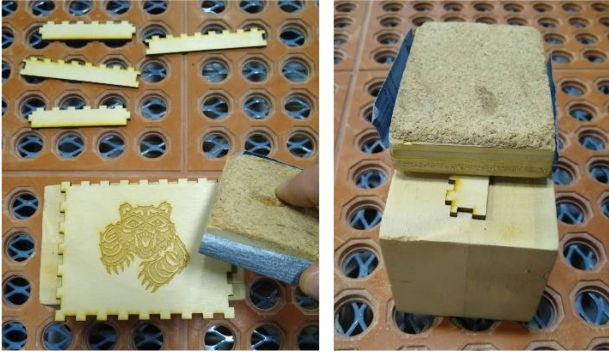





## Procedure – Laser Cut Jewelry Box After Cutting Parts

<p>1. Sand all pieces:</p> <ul style="list-style-type: none"><li>• Use 180 grit sandpaper</li><li>• Sand 'with the grain'</li><li>• Sand faces NOT edges</li><li>• Remove all smoke traces</li><li>• Take care to remain square/level on narrow pieces</li></ul>	
<p>2. Apply Danish Oil:</p> <ul style="list-style-type: none"><li>• Use a small paint brush to spread oil on all surfaces</li><li>• Take care not to allow excess build up inside finger joints</li><li>• Pieces are to be 'flooded' with oil</li><li>• Prop pieces on sticks arranging for minimum contact</li><li>• Allow to dry 45 min to 1 hr</li><li>• <b>DO NOT</b> leave finish on for more than 1 hour!</li></ul>	
<p>3. Remove Excess Finish</p> <ul style="list-style-type: none"><li>• Use a <u>small</u> clean rag to wipe excess finish from all surfaces</li><li>• Use another <u>small</u> clean rag to buff all surfaces until smooth/dry</li></ul>	
<p>4. Repeat</p> <ul style="list-style-type: none"><li>• Repeat Step 2, but this time only allow to dry for 30 min., then repeat Step 3.</li></ul>	

5. Gather: wood glue, wet paper towel, dry paper towel, paint brush and your box pieces.

Squeeze a small amount of glue on to the dry paper towel



6. Use the paint brush to apply a small amount of glue to the corner regions for one piece as shown.

You are aiming to achieve a small amount of squeeze out during assembly, but also minimize the squeeze out to help with clean up.



7. Use the wet paper towel to wipe off any glue squeeze out, both inside and out.

Repeat steps 6 & 7 for all remaining pieces.



8. Immediately after gluing, clean the paint brush at the sink using soap and water. Dry with paper towel

Doing this will allow for the brush to be used multiple times!



9. Allow the box to dry for 1 hr.

